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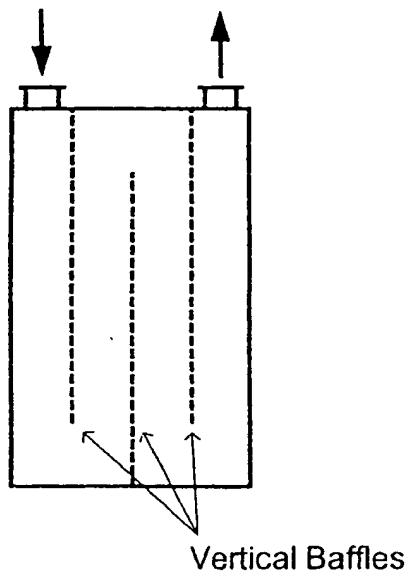


Figure 1 -- Upright Box  
Separator.

-- (Prior Art) --

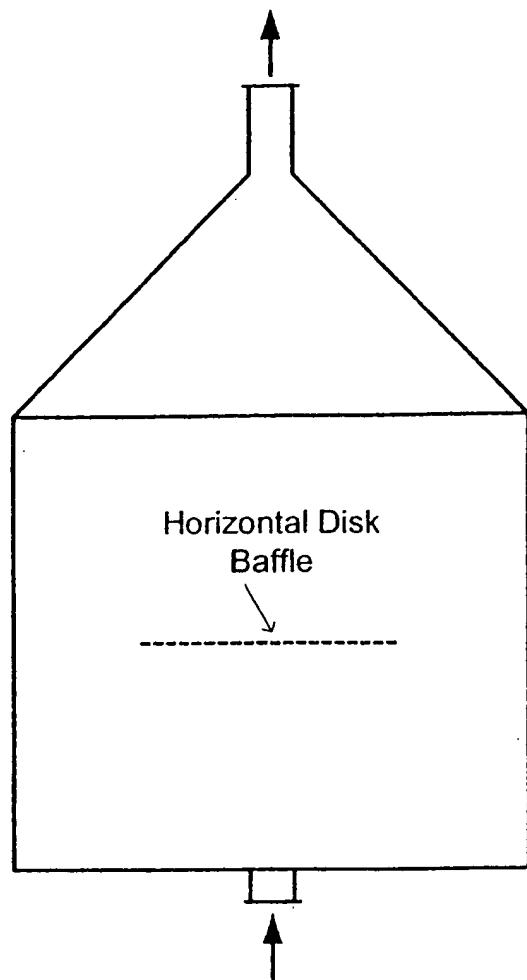


Figure 2 -- Conventional  
Settling Chamber.

-- (Prior Art) - -

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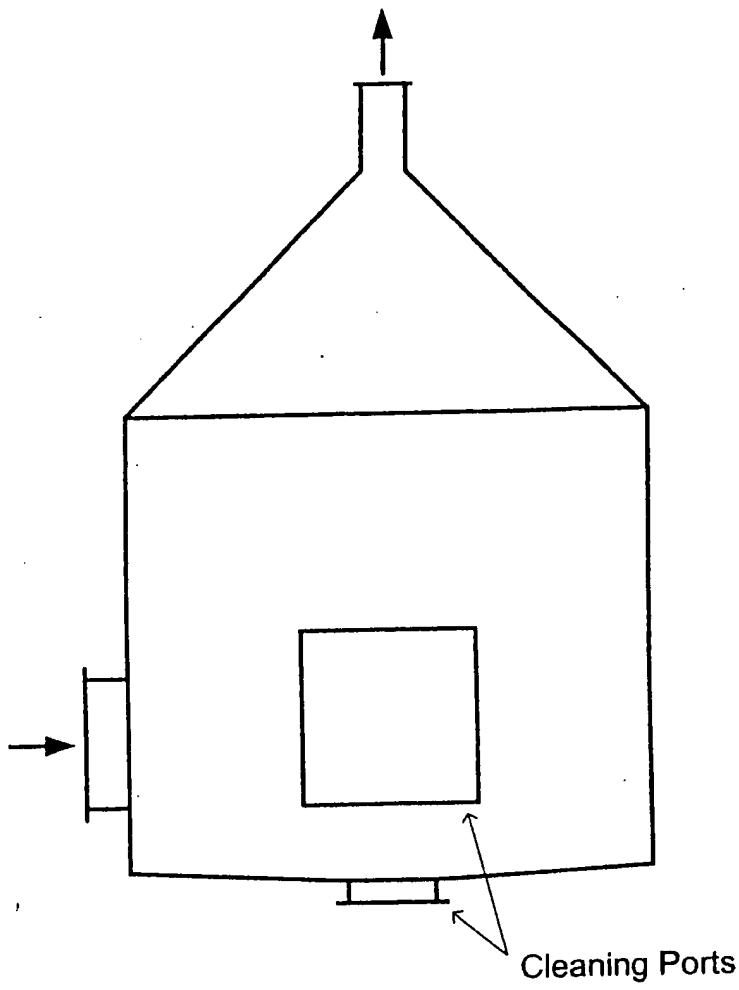


Figure 3 -- Improved  
Settling Chamber.